



**18-74F**

## **DOOR PANEL INSTALLATION INSTRUCTIONS**

### **IMPORTANT**

- **READ ALL INSTRUCTIONS BEFORE ATTEMPTING TO INSTALL PANELS.**
- **MAKE SURE YOU HAVE THE CORRECT PANELS FOR YOUR AUTOMOBILE.**
- **COVERLAY® DOOR PANELS ARE NOT EXACT DUPLICATES OF FACTORY ORIGINALS.**

1. Unpackage the new Coverlay® door panel set and make sure it is free of any defects; not damaged in shipping, etc. If assistance is needed, contact the merchant you purchased the panels from. **We recommend disconnecting the negative cable from the battery as a precaution.**
2. Carefully remove your original door panels making sure to keep all switches and hardware (there are many excellent videos on YouTube on how to remove these door panels).



3. Remove middle bracket off of door as seen here:
4. Start by lining up the top of the door panel with the top edge of the door. Insert the top edge of the door panel down onto the groove of the weather strip. Place the door lever in position and install the 10mm bolt under the door lever.
5. On the Coverlay® panel, re-install the 7mm screw into the door handle from the backside. Install the switches and put the lock trim pieces into the Coverlay door panel in the same order and method as it was removed. Do not forget to plug in the switches and install the cable for the door handle if removed. Install bolt and trim piece above door handle.
6. When the door panel is in the proper position, the door lock opening and door hardware fasteners should be lined up correctly. You might need to raise the bottom fasteners slightly.
7. Starting at the bottom, line up and the push in or firmly “pop” the door panel fasteners into the door. Install the screw in the “horn” up near the top of the door panel - **MAKE SURE THE WINDOW IS UP BEFORE YOU DRILL THE HOLES INTO THE DOOR** - you will use a 1/8” drill bit and drill through the existing holes in our door panel into the metal portion of the door frame. Now install the 1” screw which we provided in the hardware kit. Using the same 1/8” drill bit, drill two holes beneath the door handle using the predrilled holes in the Coverlay panel. Hand-tighten the two 1 ¼” screws into these two holes. Re-attach pull lock on post. **Reconnect negative battery cable.**

### **PARTS LIST**

- 12** Plastic “Christmas Tree” Fasteners – these are pre-installed for you in the panel.
- 2** #6 x 1” Screws for horn
- 4** #6 x 1 ¼” Screws for door handle

**Installation assistance is available Mon.-Fri. 8:00 am – 4:00 pm CST at 1-800-633-7090.**



## Our Warranty

Coverlay Manufacturing, Inc. warrants all of its products to be free of defects in workmanship and material. It further warrants that when properly installed our products will not warp or crack for the life of the vehicle. Uninstalled products reported defective after 30 days of receipt will not be covered under warranty. Color is not covered under warranty and photos may be required to determine warranty issues. If a product failure occurs, we will only replace the defective product in the original color. Cost of shipping and handling of replacement parts is not covered on warranty claims made after 30 days of receipt.

Furthermore, it is our policy that returns must be requested within 30 days of purchase. If a **Retail Purchaser** of any Coverlay® product which is purchased directly from our manufacturing site is not totally satisfied with his or her purchase they may request to return it within **30 days** of delivery date with copy of receipt for a full product refund. If purchased indirectly through a supplier of our product, the supplier must be contacted for return authorization. **Dealers and Distributors** must also request return authorization within **30 days** of delivery and upon receipt of return, credit for product will be issued less applicable restock fees. All products must not have been installed or altered and received back in "re-stock" condition or no refund will be applied. Products returned under this policy must be shipped back in original unaltered packaging with freight prepaid by purchaser.

**Prior to return of any product purchased directly, you must contact us at 1-800-633-7090 for an authorization number and return instructions. Return product must be received within 30 days of return authorization. *You must contact your supplier for return instructions if purchased indirectly.***

### **COLOR MATCH IS NOT GUARANTEED OR COVERED UNDER WARRANTY**

We offer 15 generic colors as a no charge convenience. These will not be a perfect match but will normally be complimentary to the vehicle interior. If an exact match is desired then you may obtain color code matched plastic dye in an aerosol can from your local automotive paint store. Repaint to your satisfaction before installing in your vehicle.