



18-63F/FB/FHB

(F=full power, FB=full power with Bose speaker, FHB=full power, Bose speaker, heated seats)

DOOR PANEL INSTALLATION INSTRUCTIONS

- READ ALL INSTRUCTIONS BEFORE ATTEMPTING TO INSTALL PANELS. THERE ARE MANY GOOD YOUTUBE VIDEOS ON PANEL REMOVAL.
- INSPECT PANELS BEFORE INSTALLATION, CONTACT COVERLAY® WITH ANY ISSUES BEFORE YOU BEGIN INSTALLATION.
- COVERLAY® DOOR PANELS ARE NOT EXACT DUPLICATES OF FACTORY ORIGINALS. No need to remove doors for install.
 1. We recommend disconnecting the vehicle battery before panel and switch removal.
 2. Remove original door panel.
 3. Be sure and keep the courtesy light, door handle trim, speaker, slide lock cover, switches, screw, etc. from the original door panel so you can install on the new door panel as needed.
 4. Install new door panel - put the electric pigtails for all components through their respective openings.
 5. Install the tweeter speaker (if applicable). You will use the two No. 8 x 5/8" screws. Line up the speaker on the backside of the panel with the predrilled holes and then attach the screws from the front of the panel.
 6. Install the power window and lock switch assembly. Plug the wires into the correct spots on the bottom. Install the switch assembly by lining it up and pushing it down into the armrest area. Hand-tighten the Phillips screw into the switch from underneath.
 7. If applicable, install the top switch that has the memory seats and heated seat controls. Line it up and push into place. Connect the electrical wiring.
 8. Make sure the top of the panel is secured on the top of the door, pushed down and lined up correctly.
 9. Install the courtesy light at the bottom of the door, red side opposite the hinge area of the door. Connect wiring then snap the light in place. If needed, push from both the front and back of the panel to set the light in place.
 10. Line up the 2 push-in fasteners on the back of your new panel with the slots in the door. Line them up and push the new panel firmly in place.
 11. Install the slide lock mechanism that you took off and by lining it up over the lock pin, and then pushing the lock securely in the panel.
 12. Take the door handle trim and install over the door handle, pushing it firmly back into the new panel.
 13. Make sure the door is secured in place, and lined up correctly at window opening, etc. Now drill the necessary holes in the door with a 1/8" drill bit in the triangular trim piece in the upper corner and the 5 other screws on the sides and bottom of the panel. Drill through the holes that are pre-made in the Coverlay panel. Now screw the #8 – 1 ¼" screws into the holes you drilled (**top horn piece gets the 1" screw**). The door should be lined up correctly and fastened securely. Be sure not to overtighten these screws. Reconnect the cables for the battery.

PARTS LIST	2	#8 x 1" Screw for top horn on panel (1 per panel)
	4	#8 x 5/8" Screws for Tweeter Speaker (if applicable, 2 per panel)
	10	#8 x 1 ¼" Screws for panel on sides and bottom (5 per panel)

Installation assistance is available M-F, 8:00 am – 4:00 pm CST call 1-800-633-7090.



Our Warranty

Coverlay Manufacturing, Inc. warrants all of its products to be free of defects in workmanship and material. It further warrants that when properly installed our products will not warp or crack for the life of the vehicle. Uninstalled products reported defective after 30 days of receipt will not be covered under warranty. Color is not covered under warranty and photos may be required to determine warranty issues. If a product failure occurs, we will only replace the defective product in the original color. Cost of shipping and handling of replacement parts is not covered on warranty claims made after 30 days of receipt.

Furthermore, it is our policy that returns must be requested within 30 days of purchase. If a **Retail Purchaser** of any Coverlay® product which is purchased directly from our manufacturing site is not totally satisfied with his or her purchase they may request to return it within **30 days** of delivery date with copy of receipt for a full product refund. If purchased indirectly through a supplier of our product, the supplier must be contacted for return authorization. **Dealers and Distributors** must also request return authorization within **30 days** of delivery and upon receipt of return, credit for product will be issued less applicable restock fees. All products must not have been installed or altered and received back in "re-stock" condition or no refund will be applied. Products returned under this policy must be shipped back in original unaltered packaging with freight prepaid by purchaser.

Prior to return of any product purchased directly, you must contact us at 1-800-633-7090 for an authorization number and return instructions. Return product must be received within 30 days of return authorization. *You must contact your supplier for return instructions if purchased indirectly.*

COLOR MATCH IS NOT GUARANTEED OR COVERED UNDER WARRANTY

We offer 15 generic colors as a no charge convenience. These will not be a perfect match but will normally be complimentary to the vehicle interior. If an exact match is desired then you may obtain color code matched plastic dye in an aerosol can from your local automotive paint store. Repaint to your satisfaction before installing in your vehicle.